



# PRODUCT DATA

## 401

### EXTRUDED BEAD SEALER

#### DESCRIPTION:

401 is a general purpose sealer extruded into bead form and used for water, dust, air sealing and sound deadening applications. It is used in the assembly of automobiles, trailers, refrigerator cabinets, railroad cars, pre-fabricated buildings and other areas wherever a non-staining, non-hardening, non-drying sealer is required.

401 sealer will not have any effect on plastic, rubber or paint. It may be painted over without softening or discoloring paint. It will withstand normal bake cycles without hardening or cracking. 401 exhibits good adhesion to commercially clean surfaces. It is non-toxic and non-irritating.

#### PROPERTIES:

Color (ASTM D1729)	401.2: Off-white
Odor (ASTM D1833):	No contaminating or objectionable odors, at all working temperatures.
Weight per Gallon (ASTM D71):	15.5 ± 0.5 pounds/gallon
Percent Solids (ASTM C771):	100%
Service Temperature:	Will not become brittle at -20°F Will not flow below 350°F
Solubility:	Insoluble in water, soluble in hydrocarbon solvents.
Needle Penetration (ASTM D1321):	100 – 110 dmm

For technical assistance, customer service and general information, please contact us at:

**deVan Sealants, Inc.**  
6301 Prescott Avenue · P.O. Box 470375  
St. Louis, MO 63147  
(314) 383-1941 · Fax (314) 383-6491

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