



PRODUCT DATA

403

FREEZE THAW STABLE THUMBING COMPOUND

DESCRIPTION:

403 is a thumb grade sealing compound especially formulated to be stable through multiple freeze/thaw cycles. It is used in the assembly of refrigerator and freezer cabinets or wherever freeze/thaw stability is important. 403 is non-staining, non-hardening, non-drying and has extreme resistance to the following type of fungus: Chaetomium Globosum, Asperfillos, Niger, Aspergillus Flavus and Penicillum Funiculosum.

PROPERTIES:

Color:	Off-white to gray
Surface Preparation:	Will have aggressive adhesion to most commercially clean surfaces without any special preparation.
Adhesion:	100% cohesive failure on most commercial surfaces.
Light Discoloration (ASTM D-1148):	1,000-hours with no apparent change. (S-1 sunlamp exposure)
Actual Exposure:	2-years on the equator in a functional air-conditioner with no apparent change.
Freeze – Thaw Stability:	25,000 cycles of 6-minutes @ -30°F + 1-minute @ 90°F with flowing water.
Weight per Gallon:	14.5 ± 0.5 pounds/gallon
Toxicity:	Non-toxic or irritating. Do not take internally.

For technical assistance, customer service and general information, please call:

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