



PRODUCT DATA

404

THUMBING COMPOUND

DESCRIPTION:

404 Thumbing Compound is a general-purpose compound used to seal against water, dust and air. It can also be used as a noise and sound deadener. 404 is used in the assembly of automobiles, trailers, refrigerator cabinets, railroad cars, pre-fabricated buildings and numerous other uses. It can be used wherever a non-staining, non-hardening, non-drying sealer is required. It has good adhesion to commercially clean surfaces and have any effect on plastic, rubber or paint. 404 can be painted without softening or discoloring paint and will withstand normal baking cycles. 404 is non-toxic and non-irritating.

PROPERTIES:

Color (ASTM D1729):	White (404.2) Beige (404.7)
Odor (ASTM D1833):	No containing or objectionable odors, at all working temperatures.
Weight per Gallon (ASTM D71):	15.0 ± 0.5 pounds/gallon
Percent Solids (ASTM C771):	100%
Service Temperature:	Will not become brittle at -30°F Will not flow below 350°F
Solubility:	Insoluble in water, soluble in hydrocarbon solvents.
Needle Penetration (ASTM D1321):	110 – 150 dmm

For technical assistance, customer service and general information, please contact us at:

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