



PRODUCT DATA

406

GENERAL PURPOSE SEALANT

DESCRIPTION:

406 General Purpose Sealant finds use as a water, dust and air sealant and sound deadener. Used in the assembly of automobiles, trailers, refrigerator cabinets, railroad cars, pre-fabricated buildings it also has numerous other uses, wherever a non-staining, non-hardening, non-drying sealer is required. 406 is non-toxic and non-irritating.

PROPERTIES:

Color (ASTM D1729):	406.12 – Gray
Odor (ASTM D1833):	No objectionable odors at all working temperatures.
Weight per Gallon (ASTM D71):	14.0 ± 0.5 pounds/gallon
Percent Solids (ASTM C771):	100%
Adhesion:	Good to commercially clean surfaces.
Service Temperature:	-20°F to 350°F
Compatibility:	No effect on plastic, rubber or paint. May be painted over without softening or discoloration of paint. Will withstand normal bake cycles.
Solubility:	Insoluble in water, soluble in hydrocarbon solvents.
Cone Penetration (ASTM D217):	110 – 120 dmm
Packaging:	Beads, tapes – rolled on paper or flat packed
Freight Classification:	Caulking compound, NOIBN

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