



PRODUCT DATA

406.12

GENERAL PURPOSE SEALANT

DESCRIPTION:

406.12 is a general purpose, thumb grade sealant suitable for use as a water, dust and air sealant and sound deadener. Used in the assembly of automobiles, trailers, refrigerator cabinets, railroad cars or pre-fabricated buildings, it also has numerous other uses.

406.12 is a non-staining, non-hardening, non-drying sealer that does not affect plastic, rubber or paint. Adhesion is good to commercially clean surfaces. It can be painted and will withstand normal bake cycles. It is insoluble in water but soluble in hydrocarbon solvents.

406.12 is available in rolled beads, tapes or flat pack pieces

PHYSICAL PROPERTIES:

Property	Test Method	Typical Values
Color	ASTM D1729	Gray
Odor		No objectionable odors.
Service Temperature		-20°F to 350°F
Cone Penetration, 300-g	ASTM D217	110 – 120 dmm
% Solids	ASTM C771	100%
Specific Gravity	ASTM D297	1.71 ± 0.05 g/cm ³
Weight per Gallon		14.2 ± 0.5 pounds per gallon
Shelf Life		Non-hardening material that may be stored indefinitely.

deVan Sealants, Inc.

6301 Prescott Avenue · P.O. Box 470375

St. Louis, MO 63147

(314) 383-1941 · Fax (314) 383-6491

www.devansealants.com

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