devan Sealants, Inc.

PRODUCT DATA

515.11 BUTYL RUBBER ADHESIVE / SEALANT

DESCRIPTION:

515.11 is a butyl rubber-based adhesive and sealant compound especially formulated for aggressive adhesion to most commercial substrates without the need for special surface preparation. 515.11 finds use wherever aggressive adhesion, sound deadening and/or vibration damping is required. Adhesion is typically 100% cohesive failure on most commercial surfaces.

515.11 is not affected by freeze-thaw cycles. It is resistant to fungus of the following types: Chaetomium Globusum, Aspergillus Niger, Aspergillus Flavus and Penicillium Funiculosum.

PHYSICAL PROPERTIES:

Property	Test Method	Typical Values
Color	ASTM D1729	Black
Odor		No objectionable odors at all working temperatures.
Service Temperature		-20°F to 200°F
Cone Penetration, 300 g	ASTM D217	65 ± 5 dmm
% Solids	ASTM C771	>99% by weight
Specific Gravity	ASTM D297	$1.78 \pm 0.05 \text{ g/cm}^3$
Weight per Gallon		14.8 ± 0.5 pounds per gallon
Tensile Strength	ASTM C907	65 psi with cohesive failure
Freeze-Thaw Stability	25,000 cycles of	Pass
	1-minute @ 80°F	
	+ 3-minutes @ 0°F	
Discoloration from	ASTM D1148,	No apparent change.
Ultraviolet Light Exposure	1000-hrs UVA-340	
	exposure	
Shelf Life		Minimum 1-year when stored in the original container
		at normal warehouse temperatures.

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